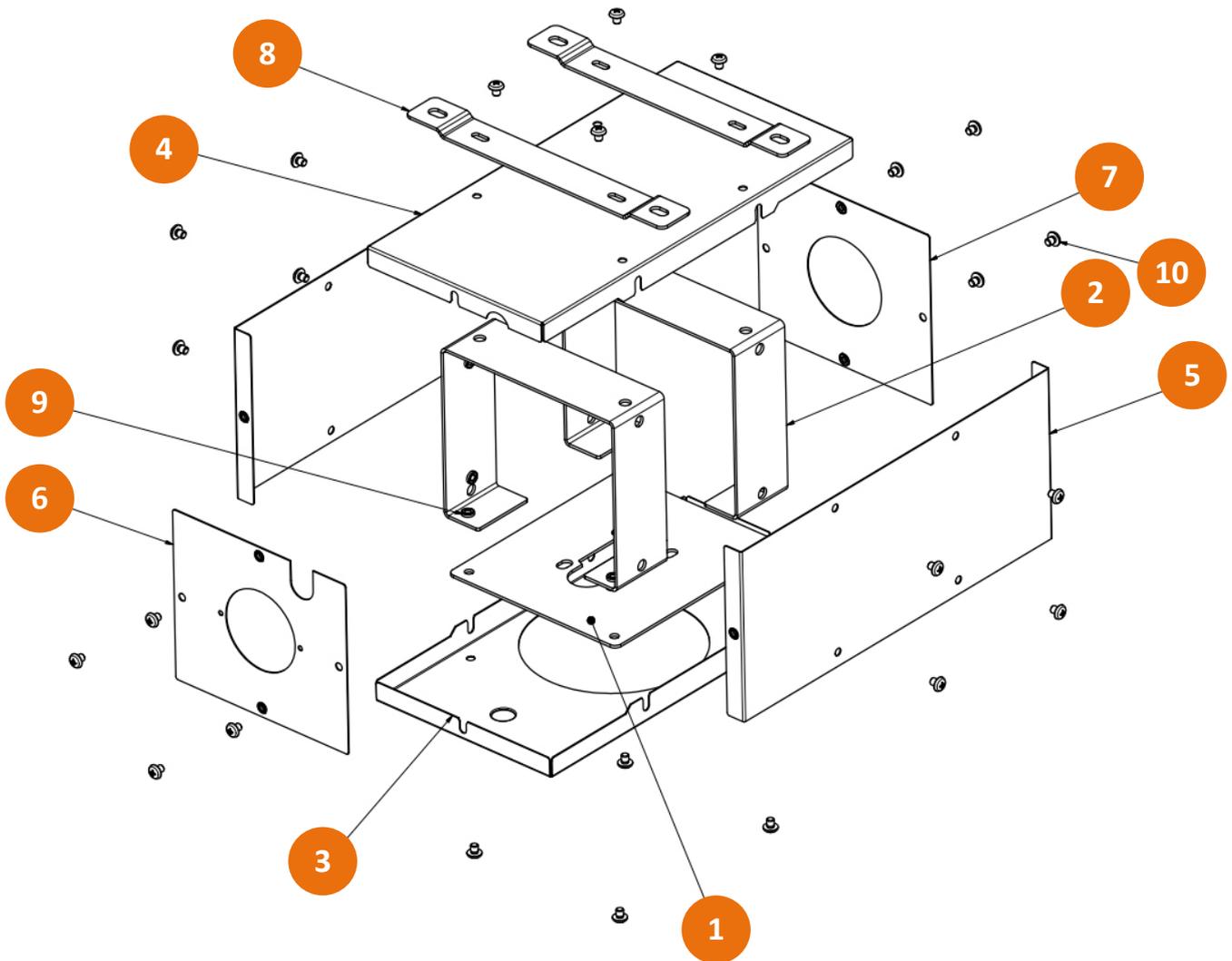


MV Airo2 Underbody Box Assembly



- 1.** Fit the rubber mounting gasket supplied with the MV Airo 2 heater to the base of the heater.
- 2.** Fix the mounting plate (item 1) to the bottom of the heater with the 4 x M6 Nuts and washers supplied with the heater – Do not fully tighten them!
- 3.** Fit the loom into the heater with the cable entry exiting out on the data label side. Clip the ECU cover back on and bend the loom back sharply towards the air inlet. This will make it easier to fit the side panels.
- 4.** Sit the heater with base plate inside the bottom panel (item 3) with the drain hole at the air inlet end.
- 5.** Fit the 2 x saddle brackets (item 2) in place and secure loosely with 4 x M5 flange screws (item 10).
- 6.** Slide in the 2 x side panels (item 5) and screw in all M5 flange screws – leave loose!
- 7.** Cut an 'X' into the rubber grommet supplied and put it into the slot on top of the inlet panel (item 6).
- 8.** Slot the air inlet panel (item 6) and outlet panel (item 7) into place.
- 9.** Fit the top panel (item 4) and secure with 4 x M5 flange screws.
- 10.** Now tighten all the M5 Flange screws.
- 11.** Finally, slide the heater forward so the outlet is pushed against the outlet panel and is central. Now tighten the 4 x M6 heater mounting nuts underneath.
- 12.** The brackets (item 8) can be fixed on any side of the box to suit the installation.

MV Airo2 Underbody Box Assembly



1. Base plate

2. Saddle brackets (x2)

3. Bottom panel

4. Top panel

5. Side panels (x2)

6. Inlet panel

7. Outlet Panel

8. Brackets (x2)

9. Self-Clinching Nuts

10. M5 flange screws